



NOTES

- Customer shortenable IML electrode
- Separate Contact pin and depth marking shrink tubing included with electrode
- Crimping tool required for crimping the Contact pin
Astro Tool Corp. type M22520/1-01, (sel. no. 6/wire size 16) or equivalent
- Hot air blower required for shrinking the depth marking tube

INSTRUCTIONS

- Determine the required length of the two hoses
- Remove the HV-pin with the metal wire from the hose
- Shorten the ø2 mm hose and the yellow hose as required. Use a sharp knife or cutter.
- Lead the wire through the both hoses until the HV-pin touches the ø2 mm hose
- Cut the wire outside the yellow hose at 6 mm from the hose
- Crimp the Contact pin to the wire.
Make sure the hoses are enclosed by the HV-pin and the Contact pin.
- Crimp the shrink tubing (depth marking) around the hose at a distance of 55 mm from the end of the yellow hose

ITEM NUMBERS

- 0987320300 - Electrode length 300 mm
- 0987320500 - Electrode length 500 mm
- 0987321000 - Electrode length 1000 mm

NOTE: IML Spider 2.0 electrodes only fit to the IML Spider 2.0 and IML Spider 2.0 Heads



 An ITW Company	Name: IML Spider 2.0 electrode ø2 mm end shortenable				Drawn: AB	Part no.: 098732xx00		
	CAD GENERATED NOT AUTO UPDATED	Dimensions in mm	Date: 29-12-2021	A3	M: 1:1	ECN-0986	Check: HS	Dwg. no.: 09870320/-